### **About Steel**

Steel is a "permanent material" that can be endlessly recycled and is continuously transformed. The EAF route is essential in allowing the highly developed and mature steel recycling infrastructure.

In 2050 the contribution of the EAF route to the EU steel production is expected to significantly increase since it represents a powerful force for climate mitigation.

Scrap based steelmaking provides opportunities for Green Steel along the entire value chain from low value scrap to process decarbonization and energy recovery up to valorisation of residues.

Further benefit to investigate is the additional GHG reduction offered by the combination of Direct Reduction Process and EAF, where green hydrogen can play a significant role as a reducing agent, while the melting energy will be provided from renewable sources.

All these issues and more will be shared and discussed in the Workshop in Bergamo.

# **Organisation & Steering Committee**

Enrico Malfa Tenova
Flavio Bregant FederAcciai
Maurizio Zanforlin ORIMartin
Costanzo Pietrosanti Danieli Automation

Fabio Praolini Tenaris
Pietro Gimondo Rina
Delphine Snaet ESTEP

### **Scientific Committee**

Bernd Kleimt BFI
Filippo Cirilli Rina
Valentina Colla SSSA
Marta Guzzon Tenova
Klaus Peters ESTEP
Ilaria Pistelli Rina

# Workshop venue

**13 November: Plant visit** TenarisDalmine

Piazza Caduti 6 Luglio 1944, 1 24044 Dalmine BG, Italy

14 November: Sessions

Hotel San Marco

Piazza della Repubblica, 6 24122 Bergamo BG, Italy

https://www.hotelsanmarco.com/

Rooms have been reserved for the WS participants

# **Participation fee**

Participation fee (200 €) will include workshop proceedings, common lunch, coffee breaks, dinner and transfer from Hotel San Marco to Dalmine and vice versa on 13<sup>rd</sup> of November afternoon.

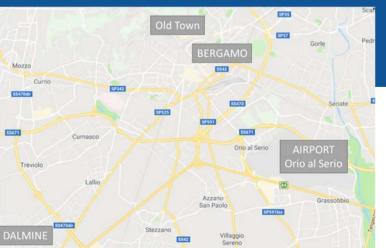
Payment instructions and registration form will be available on ESTEP website starting from 15<sup>th</sup> of September

https://www.estep.eu/events/

### **Contacts**

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E-mail: D.Snaet@estep.eu



**FINAL** 

PROGRAMME

ESTEP

13-14 November 2019 Bergamo, Italy

The Focus Group "Circular Economy" of European Steel Technology Platform announces its workshop:

# Green steel by EAF route: a sustainable value chain in the EU Circular Economy scenario

The workshop is focused on sharing experiences, needs, opportunities and best practices for further greening the steel production by EAF route. The goal is to identify the actions that the scrap based steel production sector is putting in place to achieve the CO<sub>2</sub> reduction and circularity EU targets.









# 13 November 2019 Visit to Tenaris Dalmine Plant

14:00 Transfer from Hotel San Marco to Dalmine

14:30 Registration desk at main entrance

15:00 Welcome

Dalmine plant presentation

15:30 Site visit

17:00 Transfer to Hotel San Marco by bus (30 minutes)



# **Evening Program**

18:30 Meeting at Hotel San Marco

18:45 Transfer to Old Town by public transportation

19:15 Free time for Old Town visit

19:45 Dinner at Mimmo Restaurant

22:00 Transfer to Hotel by public transportation



# 14 November 2019 Workshop Sessions

### 8:30 Registration desk at Hotel San Marco

Opening plenary section - Chairman: C. De Maré

09:00 Welcome and opening

09:10 Key note - C. De Maré ESTEP President

09:35 Steel Production from EAF: achievements and future challenges by Circular Economy and Sustainability -

A. Schweiger (FederAcciai), A. Braconi (EUROFER)

10:00 CO<sub>2</sub> mitigation in Electric Arc Furnace steelmaking: Perspectives from LowCarbonFuture project - F. Cirilli (*Rina*)

### 10:25 Coffee Break and Poster Session

### Scrap management - Chairman A. Schweiger

10:45 Novel tools for scrap yard management in steelmaking facilities - *Arcelor Mittal* 

11:10 Intelligent scrap management and adapted EAF process control - *BFI et AI*.

11:35 A model for influence of Scrap Quality on the Environmental Performance evaluation - *Beltrame* 

12:00 Metal scrap classification and tracking in ORI Marin - ORI Martin/Tenova

12:25 Sustainable and flexible EAF production with lowest emissions and energy consumption - *Primetals* 12:40 Panel with authors

### **Decarbonisation -** Chairman *K. Peters*

10:45 Economically viable technologies for decarbonisation in steelmaking business - *Tenova* 

11:10 EAF optimization in Scrap Based Melting

Process - Danieli Automation

11:35 Zero CO<sub>2</sub> emissions EAF and hot rolling mill plant -*Tenaris/Tenova* 

12:00 Road to Steel Process Decarbonisation - ABS

12:25 Reduction of direct CO<sub>2</sub> emissions in the EAF by substitution of fossil coal with biogenic materials - *RWTH et Al.* 

12:40 Panel with authors

#### 13:00 Lunch and Poster Session

### Energy efficiency - Chairman B. Kleimt

14:00 The green way of ORI Martin - ORI Martin

14:25 The Feralpi strategy to continuous development of a Sustainable Steel Production and Circular Economy Concept for Environment and Communities – *Feralpi* 

14:50 New EAF off gas heat recovery systems benefit steelmakers and the environment - *Tenova/Turboden* 

## Circular Economy - Chairman E. Malfa

14:00 Used tires utilization in EAF - a success for circular economy - *Beltrame* 

14:25 Utilization of polymers in EAF: a fruitful example of circularity - Corepla

14:50 Recycling of steelmaking dust - RecoDust concept for an enhanced circular economy - *K1-MET* 

### 15:15 Coffee Break and Poster Session

15:35 Eco-friendly steelmaking slag solidification with energy recovery to produce a high quality slag product for a sustainable recycling - *FEhS et Al.* 

16:00 Advanced EAF steelmaking flow-sheeting models for assessment of energy and environmental performances - *Scuola Superiore Sant'Anna* 

16:25 Panel with authors

15:35 Secondary Metallurgy Slag Valorization as Green Raw Material - *Tenaris/Tenova/Rina* 

16:00 EAF slag in polymeric matrix, examples of green reuses - *University of Brescia* 

16:25 Panel with authors

16:50 Closure plenary section - Chairman: F. Praolini, K.Peters
17:10 End of Work Shop